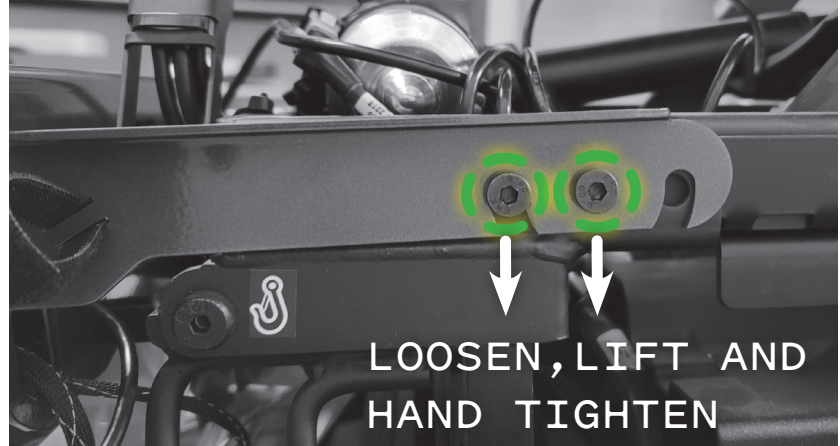


REPLACING WHEELCHAIR BATTERIES WITH LUCI INSTALLED

If you need to replace the batteries on a Quickie Q500 M that has LUCI installed, follow these steps:

1. Using a 5mm Allen wrench, loosen all four bolts on the Rear SmartFrame (two on each side). Rotate the Rear SmartFrame up and tighten the front bolts just enough that the Rear SmartFrame is held in place.



2. Remove the two thumbscrews that keep the seating assembly down. Flip the seating assembly back and swap the batteries as you normally would.

⚠ Caution: Make sure the Rear SmartFrame is rotated out of the way as you flip the seat open, to avoid damaging the SmartFrame.



3. Close the seating assembly and reinsert the thumbscrews. Loosen the Rear SmartFrame bolts, adjust the SmartFrame so the top edge of the bracket is level with the ground, and tighten all four bolts. The manufacturer recommends 13.6 - 14.9 N-m (120 - 130 in-lb) of torque on these fasteners. Ensure all cables are neatly routed to avoid pinching or dragging.

